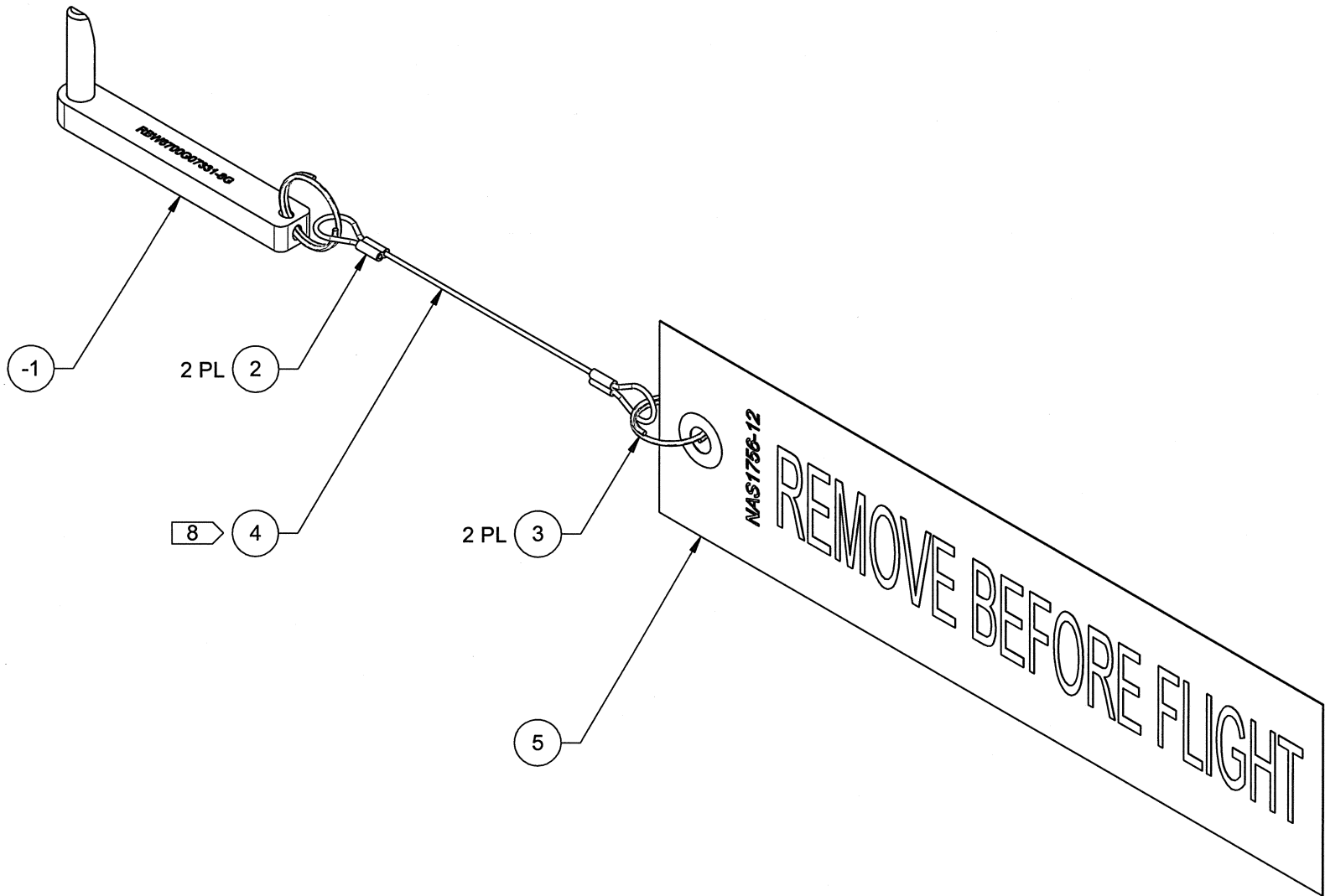


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6700G07331-8G-1	T/R ACTUATOR BLOCK SIMULATION TOOL WELDMENT
2	2	McMaster#3896T31 OR EQUIV.	ALUMINUM WIRE ROPE COMPRESSION SLEEVE 1/16" DIA. X 3/8" LG.
3	2	McMaster#90905A655 OR EQUIV.	316 SS SPLIT RING 15/16" ID. X 1-1/16" OD. X 1/8" THK.
4	1	CARR-LANE#CL-2-C	NYLON COATED STEEL LANYARD 1/16" DIA.
5	1	NAS1756-12	REMOVE BEFORE FLIGHT FLAG

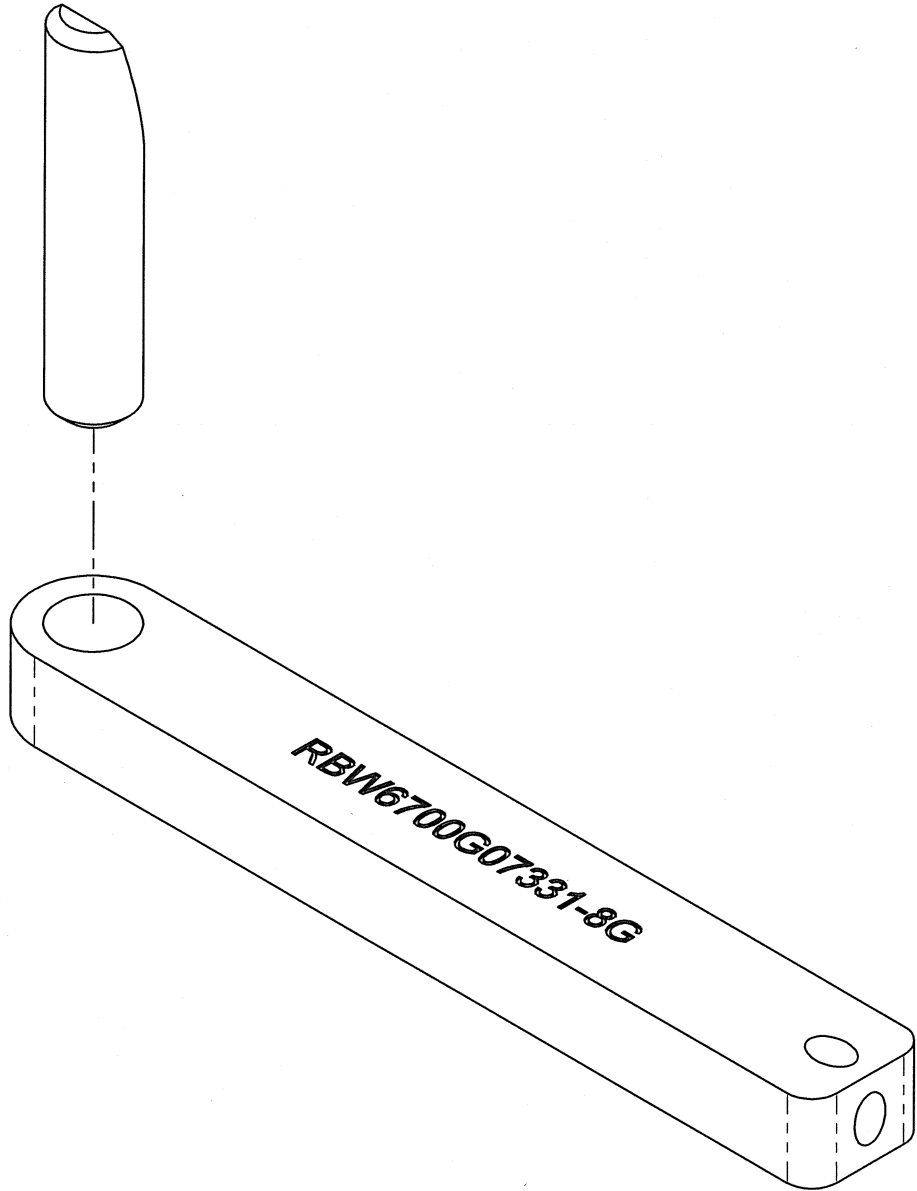
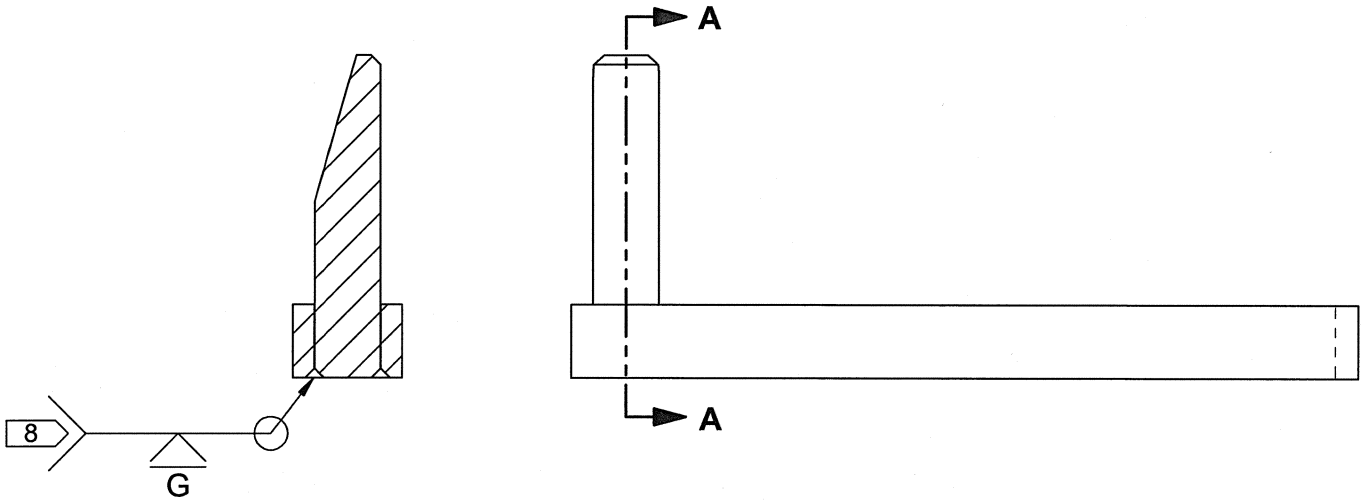
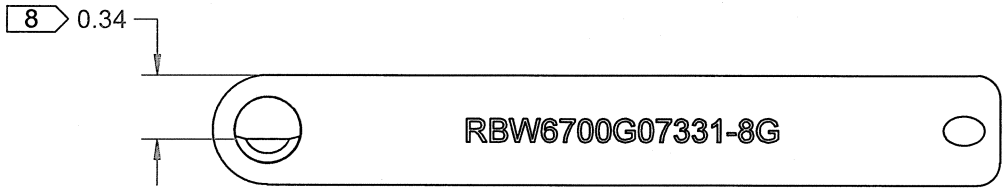


RBW6700G07331-8G T/R ACTUATOR BLOCK SIMULATION TOOL ASSY

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A
7) ASSEMBLE AS SHOWN
8) ASSEMBLED LANYARD LENGTH MUST BE 6" +/- 1"
9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

A	NEW ISSUE	19-896	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA TOOL PART # RBW6700G07331-8G REV. A SHEET 1 OF 4 TITLE T/R ACTUATOR BLOCK SIMULATION TOOL ASSY SCALE NTS COPYRIGHT © 2019 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DRAWN	KPT		
CHECKED	JMH		
MFG. APPR.	JFC		
APPROVED	<i>WJ</i>		
DATE	2019-09-10		

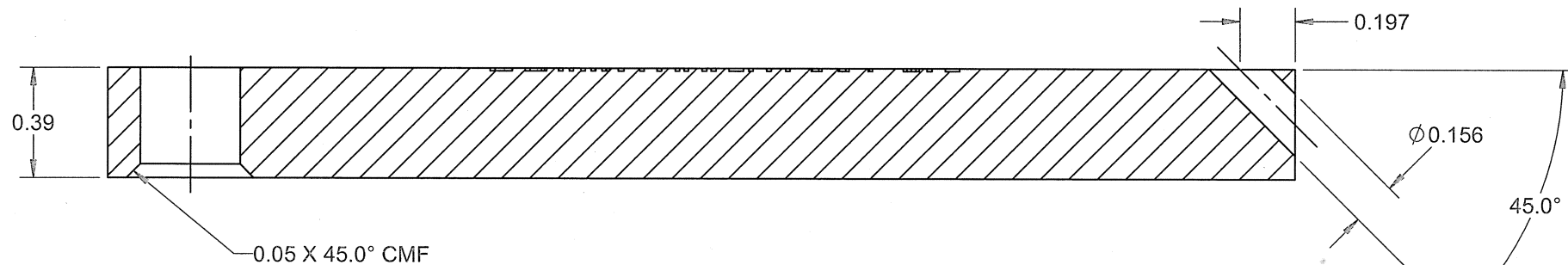
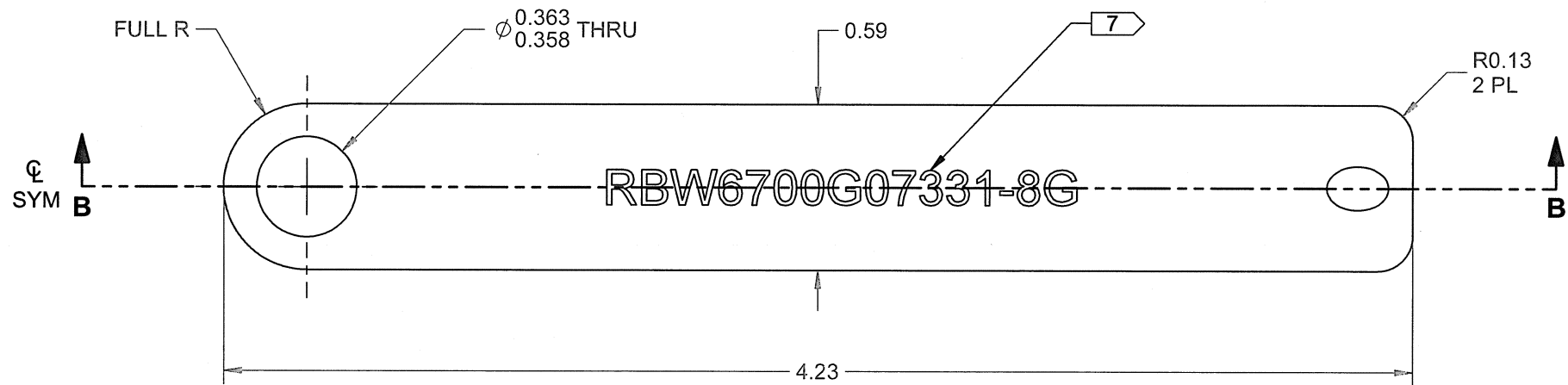
ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6700G07331-8G-2	PLATE
-3	1	RBW6700G07331-8G-3	PIN



RBW6700G07331-8G-1 T/R ACTUATOR BLOCK SIMULATION TOOL WELDMENT

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: 40-45 RC
 - 3) FINISH: ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLE AS SHOWN
 - 8) ALIGN ITEM -3 WITH ITEM -2 AS SHOWN BEFORE WELDING

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JMH	TOOL PART #	REV. A
MFG. APPR.	JFC	RBW6700G07331-8G	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DATE	2019-09-10	T/R ACTUATOR BLOCK SIMULATION TOOL ASSY	NTS
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SECTION B-B

RBW6700G07331-8G-2 PLATE

NOTES:

- 1) MATERIAL: O1
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: MACHINE ENGRAVE T/N, "RBW6700G07331-8G", AS SHOWN

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JMH	TOOL PART #	REV. A
MFG. APPR.	JFC	RBW6700G07331-8G	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DATE	2019-09-10	T/R ACTUATOR BLOCK SIMULATION TOOL ASSY	NTS
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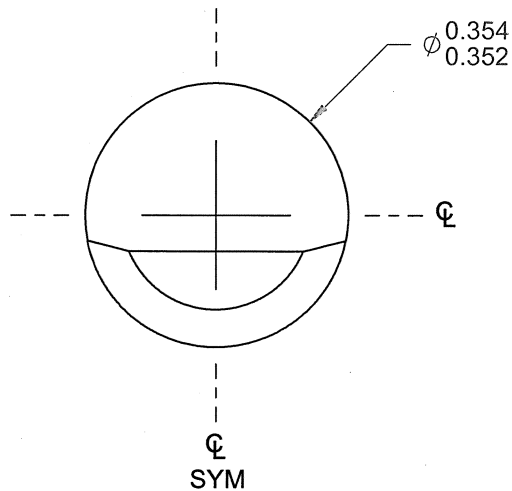
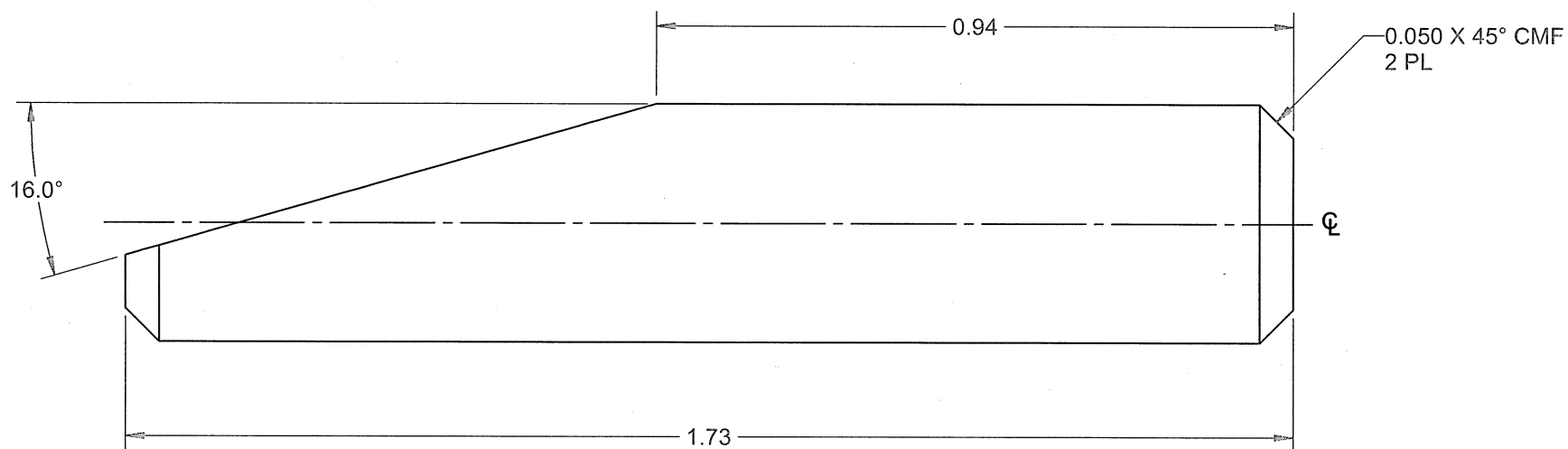
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**RBW6700G07331-8G-3 PIN****NOTES:**

- 1) MATERIAL: O1
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JMH	TOOL PART #	REV. A
MFG. APPR.	JFC	RBW6700G07331-8G	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DATE	2019-09-10	T/R ACTUATOR BLOCK SIMULATION TOOL ASSY	NTS 
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